



SKiM® 93

Trench IGBT Modules

SKiM429GD17E4HD

Features

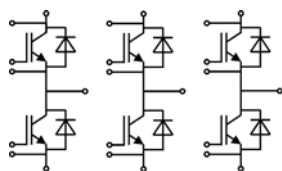
- IGBT 4 Trench Gate Technology
- Solderless sinter technology
- $V_{CE(sat)}$ with positive temperature coefficient
- Low inductance case
- Insulated by Al_2O_3 DBC (Direct Bonded Copper) ceramic substrate
- Pressure contact technology for thermal contacts
- Spring contact system to attach driver PCB to the control terminals
- High short circuit capability, self limiting to $6 \times I_C$
- Integrated temperature sensor

Typical Applications*

- Automotive inverter
- High reliability AC inverter wind
- High reliability AC inverter drives

Remarks

- Case temperature limited to $T_s = 125^\circ C$ max; $T_c = T_s$ (for baseplateless modules)
- Recommended $T_{op} = -40 \dots +125^\circ C$ for Inverse Diode, $T_{op} = -40 \dots +150^\circ C$ for IGBT



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Absolute Maximum Ratings

Symbol	Conditions		Values	Unit
Inverter - IGBT				
V _{CES}	T _j = 25 °C		1700	V
I _C	λ _{paste} =0.8 W/(mK)	T _s = 25 °C	595	A
	T _j = 175 °C	T _s = 70 °C	479	A
I _C	λ _{paste} =2.5 W/(mK)	T _s = 25 °C	789	A
	T _j = 175 °C	T _s = 70 °C	639	A
I _{Cnom}			420	A
I _{CRM}	I _{CRM} = 3 x I _{Cnom}		1260	A
V _{GES}			-20 ... 20	V
t _{psc}	V _{CC} = 1000 V V _{GE} ≤ 15 V V _{CES} ≤ 1700 V	T _j = 150 °C	10	μs
T _j			-40 ... 175	°C
Inverse - Diode				
I _F	λ _{paste} =0.8 W/(mK)	T _s = 25 °C	411	A
	T _j = 150 °C	T _s = 70 °C	300	A
I _F	λ _{paste} =2.5 W/(mK)	T _s = 25 °C	503	A
	T _j = 150 °C	T _s = 70 °C	371	A
I _{Fnom}			450	A
I _{FRM}	I _{FRM} = 2 x I _{Fnom}		900	A
I _{FSM}	t _p = 10 ms, sin 180°, T _j = 150 °C		2889	A
T _j			-40 ... 150	°C
Module				
I _{t(RMS)}	T _{terminal} = 80 °C,		700	A
T _{stg}			-40 ... 125	°C
V _{isol}	AC sinus 50 Hz, t = 1 min		3000	V

Characteristics

Symbol	Conditions	min.	typ.	max.	Unit
Inverter - IGBT					
$V_{CE(sat)}$	$I_C = 420 A$ $V_{GE} = 15 V$ chipelevel	$T_j = 25^\circ C$	1.90	2.25	V
		$T_j = 150^\circ C$	2.10	2.30	V
V_{CE0}	chipelevel	$T_j = 25^\circ C$	1.10	1.20	V
		$T_j = 150^\circ C$	1.00	1.10	V
r_{CE}	$V_{GE} = 15 V$ chipelevel	$T_j = 25^\circ C$	1.90	2.5	$m\Omega$
		$T_j = 150^\circ C$	2.6	2.9	$m\Omega$
$V_{GE(th)}$	$V_{GE} = V_{CE}, I_C = 16.8 mA$	5.2	5.8	6.4	V
I_{CES}	$V_{GE} = 0 V, V_{CE} = 1700 V, T_j = 25^\circ C$	0.15	0.5		mA
C_{ies}	$V_{CE} = 25 V$ $V_{GE} = 0 V$	$f = 1 MHz$	33		nF
C_{oes}		$f = 1 MHz$	1.38		nF
C_{res}		$f = 1 MHz$	1.08		nF
Q_G	$V_{GE} = -8 V \dots +15 V$		6660		nC
R_{Gint}	$T_j = 25^\circ C$		2.7		Ω
$t_{d(on)}$	$V_{CC} = 1200 V$	$T_j = 125^\circ C$	390		ns
t_r	$I_C = 420 A$ $R_{G on} = 3.6 \Omega$	$T_j = 125^\circ C$	80		ns
		$T_j = 125^\circ C$	245		mJ
E_{on}	$R_{G off} = 3.6 \Omega$	$T_j = 125^\circ C$			
$t_{d(off)}$	$di/dt_{on} = 5200 A/\mu s$	$T_j = 125^\circ C$	1005		ns
t_f	$di/dt_{off} = 2200 A/\mu s$	$T_j = 125^\circ C$	170		ns
E_{off}	$V_{GE} = +15/-15 V$	$T_j = 125^\circ C$	180		mJ
$R_{th(j-s)}$	per IGBT, $\lambda_{paste}=0.8 W/(mK)$		0.079		K/W
$R_{th(j-s)}$	per IGBT, $\lambda_{paste}=2.5 W/(mK)$		0.051		K/W

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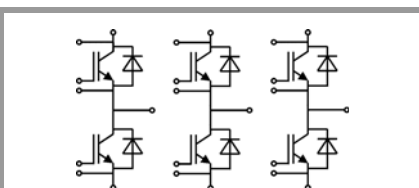
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Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
Inverse - Diode						
V _F = V _{EC}	I _F = 420 A	T _j = 25 °C		1.66	1.86	V
	chipelevel	T _j = 125 °C		1.65	1.85	V
V _{F0}	chipelevel	T _j = 25 °C		1.10	1.30	V
		T _j = 125 °C		0.90	1.10	V
r _F	chipelevel	T _j = 25 °C		1.33	1.33	mΩ
		T _j = 125 °C		1.78	1.78	mΩ
I _{RRM}	I _F = 420 A	T _j = 125 °C		500		A
Q _{rr}	di/dt _{off} = 5990 A/μs	T _j = 125 °C		140		μC
E _{rr}	V _{GE} = +15/-15 V	T _j = 125 °C		99		mJ
	V _{CC} = 1200 V					
R _{th(j-s)}	per Diode, λ _{paste} =0.8 W/(mK)			0.169		K/W
R _{th(j-s)}	per Diode, λ _{paste} =2.5 W/(mK)			0.125		K/W
Module						
L _{CE}				10	15	nH
R _{CC'+EE'}	measured per	T _s = 25 °C		0.3		mΩ
	switch	T _s = 125 °C		0.5		mΩ
w				1042		g
Temperature Sensor						
R ₁₀₀	T _{Sensor} = 100 °C (R ₂₅ = 5 kΩ)			339		Ω
B _{100/125}	R _(T) = R ₁₀₀ exp[B _{100/125} (1/T-1/373)]; T[K];			4096		K



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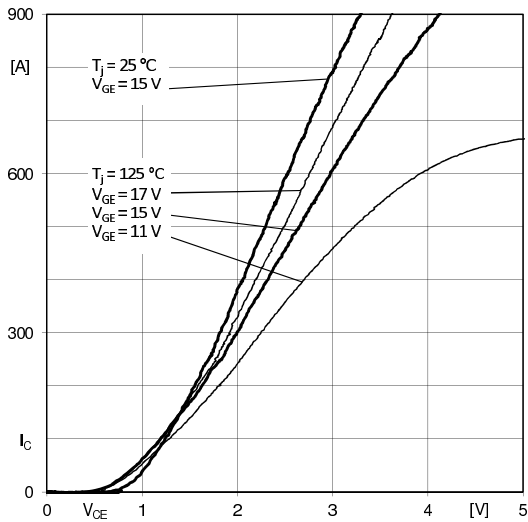


Fig. 1: Typ. output characteristic, inclusive $R_{CC'} + E_{E'}$

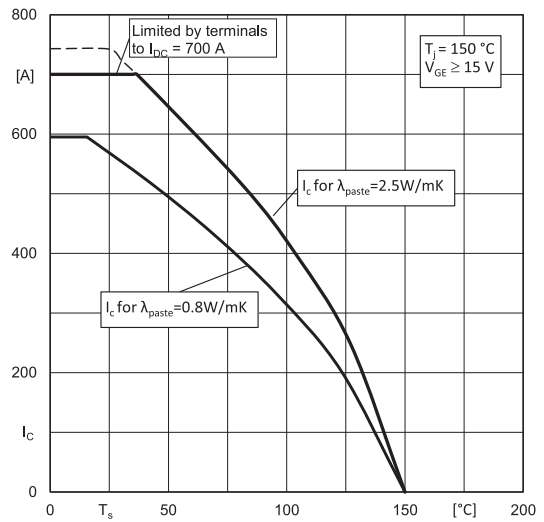


Fig. 2: Typ. rated current vs. temperature $I_C = f(T_S)$

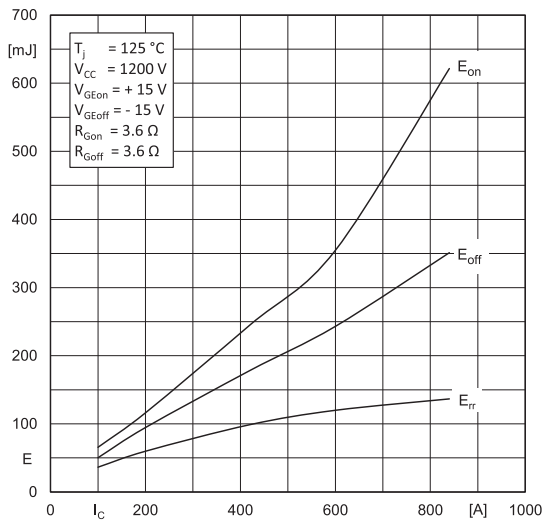


Fig. 3: Typ. turn-on /-off energy = $f(I_C)$

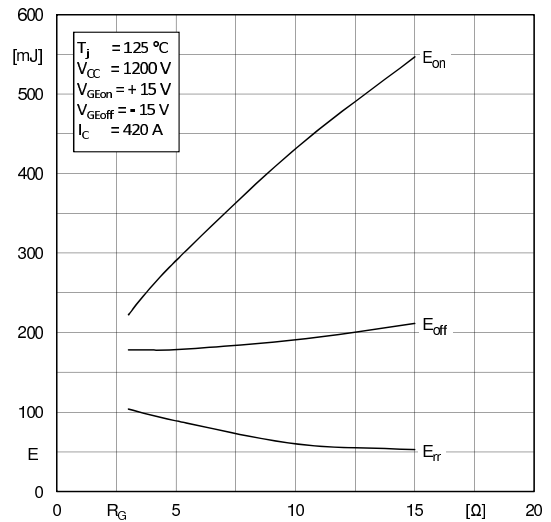


Fig. 4: Typ. turn-on /-off energy = $f(R_G)$

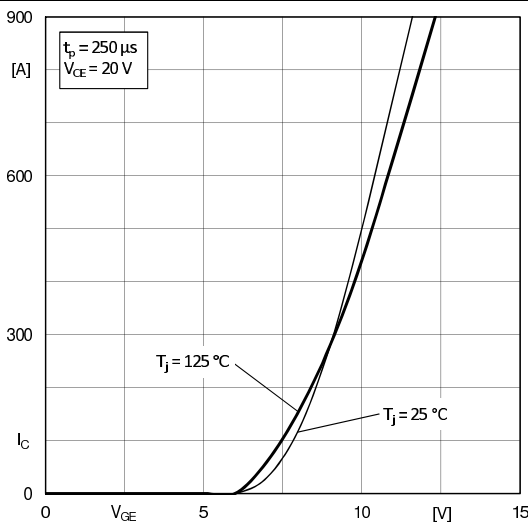


Fig. 5: Typ. transfer characteristic

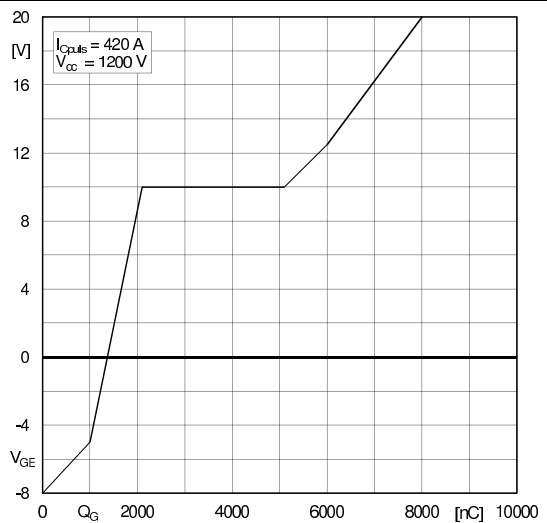


Fig. 6: Typ. gate charge characteristic

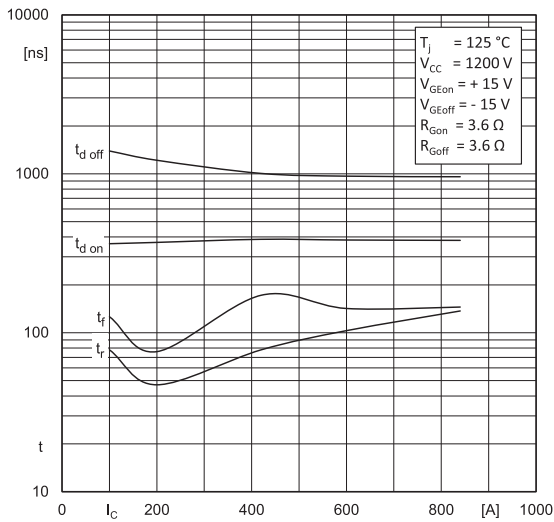


Fig. 7: Typ. switching times vs. I_C

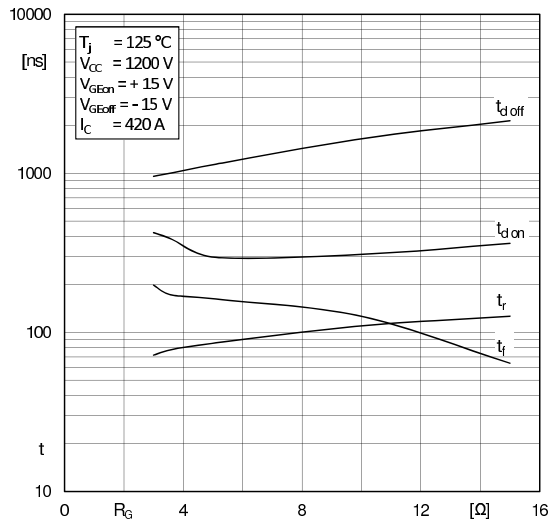


Fig. 8: Typ. switching times vs. gate resistor R_G

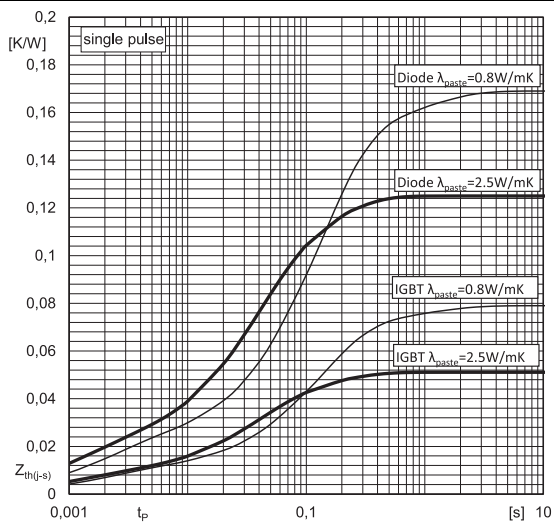


Fig. 9: Typ. transient thermal impedance

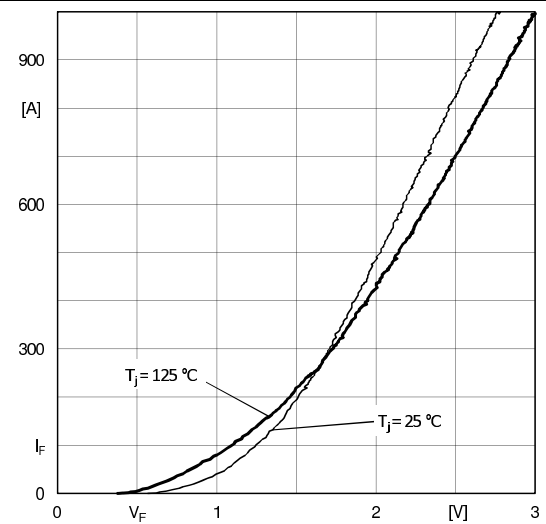


Fig. 10: Typ. CAL diode forward charact., incl. $R_{CC'+EE'}$

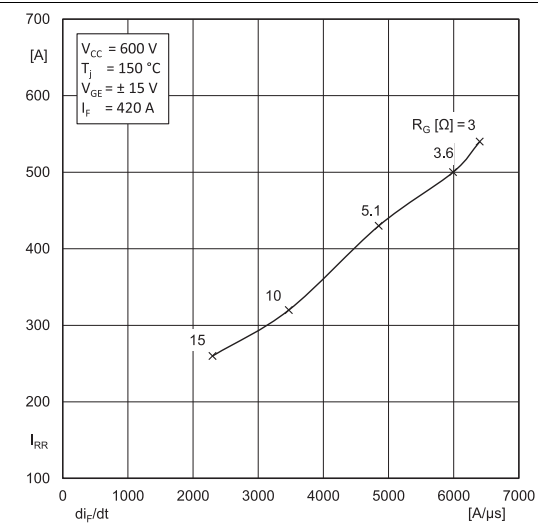


Fig. 11: Typ. CAL diode peak reverse recovery current

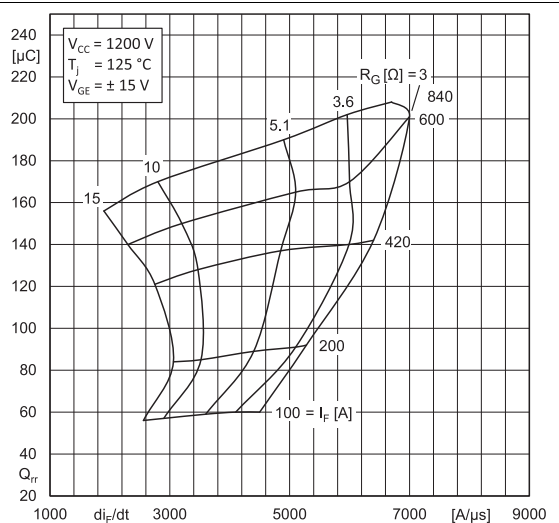
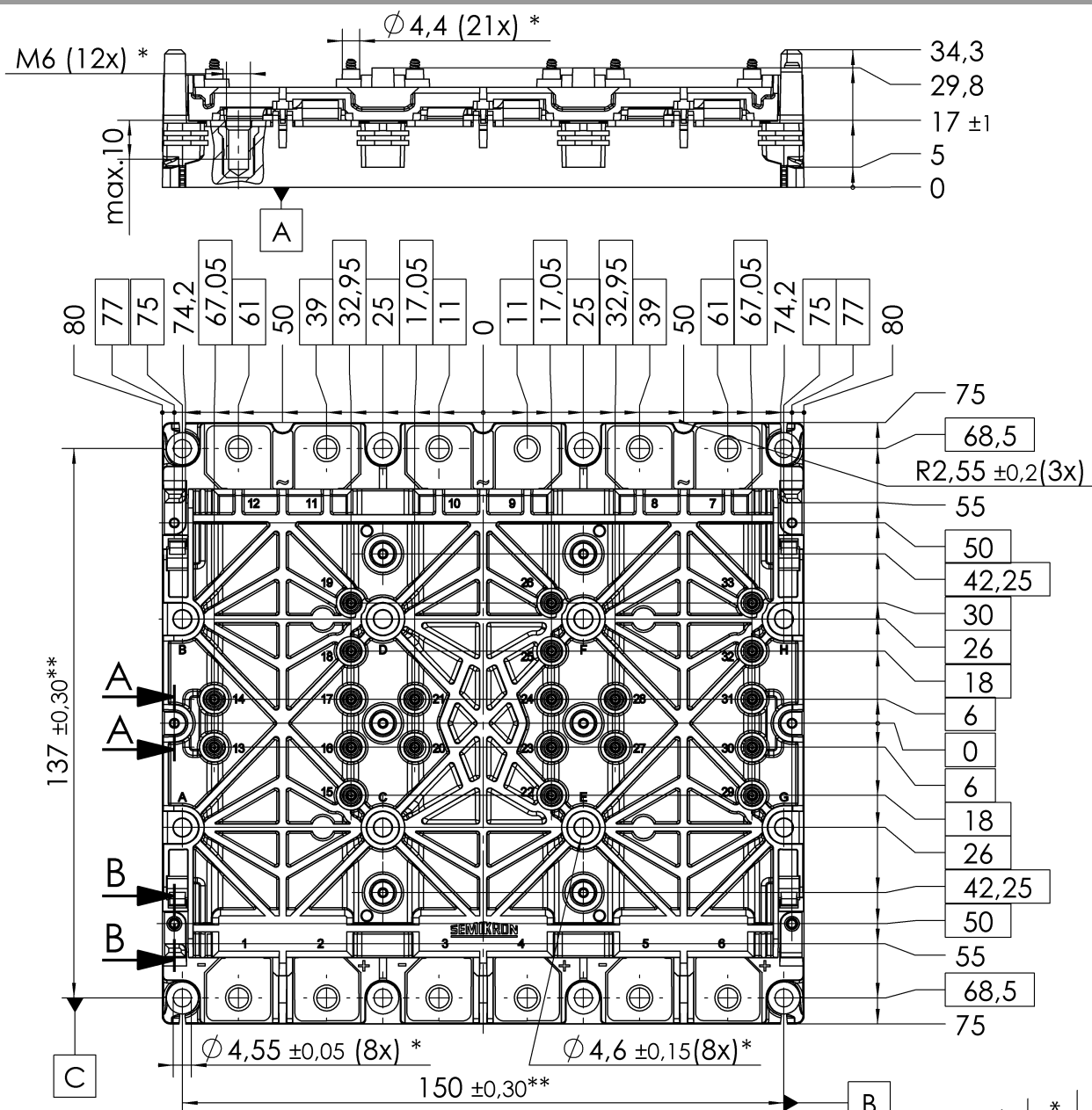



Fig. 12: Typ. CAL diode recovery charge



* all pos. dimensions
valid when mounted

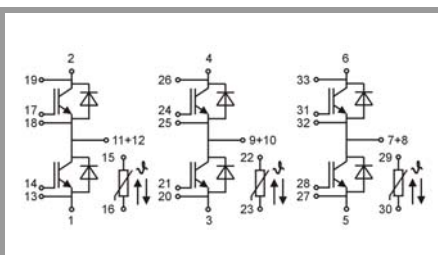
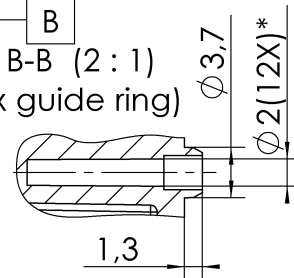
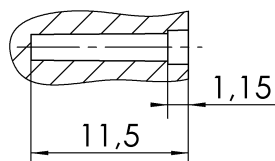
	\varnothing 0,9	A	B	C
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** valid for the outer 4 inserts

General Tolerances DIN ISO 2768-m
PCB spring landing pad = $\varnothing 3,5 \pm 0,2$

A-A (2 : 1)
(12x screw hole)

B-B (2 : 1)
(2x guide ring)



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This is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, chapter IX.

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